

Receiving Report

Date: 9/5/12
 Supplier: Chamco

Batch No: M111741
 Dart P/O: 8766

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 0710512 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

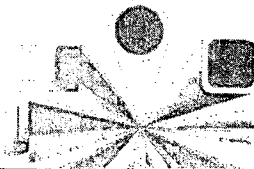
Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 09/05/13
 Date RCP 11003
 Received/Costing CA
 Initial CA

Location



935, boul. du Havre
Valleyfield (Québec)
J6S 5L1



TÉLÉPHONE : 450 377-4248
FAX : 450 377-5696

MONTREAL : 514 336-4248
FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS
STEEL AND SPECIALTY METALS DISTRIBUTOR

ONTARIO : 1 800 667-4248
FAX : 1 866 456-4242

On a du Savoir "FER"

VENDU À / SOLD TO:

613-632-5200 613-632-1053

EXPÉDIEZ À / SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

RECEIVED MAY 26 2009

FACTURE INVOICE	N°	204927
DATE		12/05/09
BON DE LIVRAISON PACKING SLIP	N°	148706
DATE DE LIVRAISON DELIVERY DATE		12/05/09

VOTRE N° DE COMMANDE / YOUR P.O. N°	VEND. / SALESM.	CODE CLIENT / CUST. CODE	EXPÉDIE PAR / SHIP VIA	TERMES / TERMS	TERR.	REMARQUES / REMARKS	PAGE N°
8766	D	DAER		NET 30 JOURS	2R		001

CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIÉ SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
F 34212	12	12	H.R. FLAT 3/4 X 2 1/2 20'	76	95.924	CLB	73.44
F 1112	40	40	1 X 12' HEAT#:N801542				
			H.R. FLAT 1 X 1 1/2	204	73.529	CLB	150.00
			2 X 20' HEAT#:N2-2883				
FCR1212	12.2	12.2500	C.R. FLAT 1 X 2 1/2	104	100.000	CLB	104.13
			1 X 12'3" HEAT#:W24513				
F 124	40	40	H.R. FLAT 1/2 X 4 20'	272	77.205	CLB	210.00
			2 X 20' HEAT#:B48682				
TUM2500	12	12	MEC.TU.2 OD X 1 ID (1/2W)	12	23.330	PI	279.96
			1 X 12' HEAT#:AMK8800157				
FEC4818	1	1	C.R. SHEET 11 JA 48 X 96	160	81.000	CLB	129.60
			HEAT#:130415				
FUL1	1	1	ENERGETIC SURCHARGE	1	3.950	UN	3.95

Unités de mesure : CLB Cent livres • CPI Cent pieds • UN Unité • PI Pied • PC Pied carré
Units of measure: Hundred pounds • Hundred feet • Unit • Foot • Square foot

POIDS TOTAL 829
TOTAL WEIGHT

ES MATÉRIAUX LIVRÉS ET FACTURÉS TELS QUE DÉCRITS DEMEURENT LA PROPRIÉTÉ DE "ACIER CAMP I INC." JUSQU'À PARFAIT PAIEMENT COMPLET
VCAISSÉ. • LES RISQUES DE PERTES DU BIEN SONT À LA CHARGE DE L'ACHETEUR. • LA GARANTIE DE QUALITÉ DU MATÉRIEL EST LA MÊME QUE CELLE
U FABRIQUANT. • L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES : NET 30 JOURS DE LA DATE DE FACTURATION, ET TOUT COMPTE
IPAYÉ DANS LES 30 JOURS ENTRAÎNE DES FRAIS DE 2% PAR MOIS (24% PAR ANNÉE) QU'IL ACCEPTE DE PAYER. • TOUT DÉFAUT D'EXÉCUTION LUNE OU
AUTRE DES OBLIGATIONS EN VERTU DU PRÉSENT CONTRAT ENTRAÎNE LA DÉCHÉANCE DU TERME ET PERMET AU VENDEUR, À SON CHOIX, DE RÉCLAMER
JUT SOLDE DU PRIX DE VENTE OU REPRISE LE BIEN VENDU. • TOUTE RÉCLAMATION DOIT ÊTRE FAITE DANS LES CINQ JOURS SUR PRÉSENTATION DE
DOCUMENT. • TOUTE MARCHANDISE ENDOMMAGÉE, ALTÉRÉE OU COUPÉE NE PEUT ÊTRE REPRISE. • AUCUN RETOUR DE MARCHANDISE NE SERA
ACEPTÉ SANS NOTRE AUTORISATION. • TOUTE MARCHANDISE RETOURNÉE EST SUJETTE À DES FRAIS DE MANUTENTION DE 25%.

CONDITIONS:

ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACIER CAMP I INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED.
ALL LOST MATERIALS ARE AT THE BUYER'S EXPENSE. • ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER.
THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY
ADMINISTRATION CHARGES OF 2% PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH
THIS CONTRACT WILL LEAD TO PAYMENT BY ACCELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE
REPOSSESSION OF THE GOODS SOLD. • ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MARCHANDISE THAT
HAS BEEN DAMMAGED, CUT OR MODIFIED CANNOT BE RETURNED. • ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT
TO A 25% RESTOCKING CHARGE.

MARCHANDISE REÇUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

A/Y	M/M	J/D

SOUS-TOTAL SUB TOTAL	951.08
T.P.S. G.S.T.	47.56
T.V.Q. Q.S.T.	0.00
TOTAL	998.64

PRÉPARÉ / PREPARED	VÉRIFIÉ / VERIFIED
PAR BY	PAR BY

LIVRÉ / DELIVERED	HEURE / TIME
PAR BY	

ENR. TPS / GST REG. N° R 135 534 717 • N° ENR. TVQ / QST REG. N° 1 015 668 543

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date May 13, 2009	Page 1
Receipt Number RCP00011003	

Purchase From:

Campi Steel
935 Boul. Du Havre
Valleyfield, QC J6S 5L1

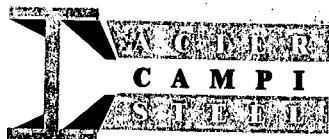
Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-CAM002	PO00008766

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M1010B0750X025	ASTM A21 Steel .750 x OR CSA G40-21 OR 38W/44W/50W/60W/70W MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 B/N111741	12.0000	f	6.120000	✓ 73.44	May 13, 2009
	M1010B1500X010	1010-1025 Steel Bar 1.5 AS ABOVE B/N111741	40.0000	f	3.750000	✓ 150.00	May 13, 2009
	M1010B2500X010	1010-1025 Steel Bar 2.5 AS ABOVE B/N111741	12.0250	f	8.500000	CL 102.21	May 13, 2009
	M1010B4000X005	1010-1025 Steel Bar 4.0 AS ABOVE B/N111741	40.0000	f	5.250000	✓ 210.00	May 13, 2009
	M1020TR2000W50	1020-1025 round tubing OR AMS 5077 COLD DRAWN MIL-T-5066 OR ASTM A513-00, MT1020 SRA OR AMS 5075 MATERIAL: AISI 1020-1025 ROUND TUBING PER B/N111741	13.0000	f	23.333330	CL 303.33	May 13, 2009
	M1010S125	1010-1025 sheet .125 COLD ROLLED MINIMUM ULTIMATE TENSILE STRENGTH = 42 KSI MINIMUM YIELD TENSILE STRENGTH = 28 KSI OR CSA G40-21 OR 38W/44W/50W/60W/70W MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 B/N111741	32.0000	sf	4.050000	✓ 129.60	May 13, 2009

Comments:



935, boul. du Havre

Valleyfield (Québec)

J6S 5L1

TÉLÉPHONE : 450 377-4248

FAX : 450 377-5696

MONTRÉAL : 514 336-4248

FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS

STEEL AND SPECIALTY METALS DISTRIBUTOR

ONTARIO : 1 800 667-4248

FAX : 1 866 456-4242

On a du Savoir "FER"

VENDU À / SOLD TO:

613 632-5200

613-632-1053

EXPÉDIEZ À / SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

COMMANDE
ORDER

N° 148706

DATE 03/05/09

BON DE LIVRAISON
PACKING SLIP N°DATE DE LIVRAISON
DELIVERY DATE 12/05/09

VOTRE N° DE COMMANDE / YOUR P.O. N° 8766	VEND. / SALESM. D	CODE CLIENT / CUST. CODE DAEP	EXPÉDIE PAR / SHIP VIA	TERMES / TERMS NET 30 JOURS	TERR. CR	REMARQUES / REMARKS	PAGE N° 001
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CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIE SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
F 34212	12	1x12'	H.R. FLAT 3/4 X 2 1/2 20' CUI 20 3/4 #Heat-N801542	204.56			
F 1112	40	2x20'	H.R. FLAT 1 X 1 1/2 20' #Heat-N2-2883	204.00			
PCR1212	12	1x12' 3"	H.R. FLAT 1 X 2 1/2 20' #Heat-W24513	102.00			
F 124	40	2x20'	H.R. FLAT 1/2 X 4 20' #Heat-B48682	272.00			
TUN2500	12	1x12'	MEC. TU. 2 OD X 1 ID (1/2") CC+18" 1346C #Heat-AMK8800151	12.00			
FL 218	1	1x4x8	C.R. SHEET 11 JA 48 X 96 #Heat-130415	160.00			
FUL1	1		ENERGETIC SURCHARGE	1.00			
				POIDS TOTAL TOTAL WEIGHT 827			

* Unités de mesure : CLB Cent livres • CPI Cent pieds • UN Unité • PI Pied • PC Pied carré
Units of measure: Hundred pounds • Hundred feet • Unit • Foot • Square foot

CONDITIONS:

LES MATÉRIAUX LIVRÉS ET FACTURÉS TELS QUE DÉCRITS DEMEURENT LA PROPRIÉTÉ DE "ACIER CAMP I INC." JUSQU'À PARFAIT PAIEMENT COMPLET ENCAISSÉ. • LES RISQUES DE PERTES DU BIEN SONT À LA CHARGE DE L'ACHETEUR. • LA GARANTIE DE QUALITÉ DU MATÉRIEL EST LA MÊME QUE CELLE DU FABRIQUANT. • L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES: NET 30 JOURS DE LA DATE DE FACTURATION, ET TOUT COMPTE IMPAYÉ DANS LES 30 JOURS ENTRAÎNE DES FRAIS DE 2% PAR MOIS (24% PAR ANNÉE) OÙ IL ACCEPTE DE PAYER. • TOUT DÉFAUT D'EXÉCUTION L'UNE OU L'AUTRE DES OBLIGATIONS EN VERTU DU PRÉSENT CONTRAT ENTRAÎNE LA DÉCHÉANCE DU TERME ET PERMET AU VENDEUR, À SON CHOIX, DE RÉCLAMER TOUT SOLDE DU PRIX DE VENTE OU DE REPRISE LE BIEN VENDU. • TOUTE RÉCLAMATION DOIT ÊTRE FAITE DANS LES CINQ JOURS SUR PRÉSENTATION DE CE DOCUMENT. • TOUTE MARCHANDISE ENDOMMAGÉE, ALTÉRÉE OU COUPÉE NE PEUT ÊTRE REPRISE. • AUCUN RETOUR DE MARCHANDISE NE SERA ACCEPTÉ SANS NOTRE AUTORISATION. • TOUTE MARCHANDISE RETOURNÉE EST SUJETTE À DES FRAIS DE MANUTENTION DE 25%.

CONDITIONS:

ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACIER CAMP I INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED. ALL LOST MATERIALS ARE AT THE BUYER'S EXPENSE. • ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY ADMINISTRATION CHARGES OF 2% PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH THIS CONTRACT WILL LEAD TO PAYMENT BY ACCELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE REPOSSESSION OF THE GOODS SOLD. • ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MERCHANDISE THAT HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. • ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 25% RESTOCKING CHARGE.

MARCHANDISE RECUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

PRÉPARÉ / PREPARED. VÉRIFIÉ / VERIFIED

PAR
BYPAR
BY

LIVRÉ / DELIVERED

PAR
BY

HEURE / TIME

9:50

N° ENR. TPS / GST REG. N° R 135 534 717 • N° ENR. TVQ / QST REG. N° 1 015 668 543

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE

SOUS-TOTAL
SUB TOTALT.P.S.
G.S.T.T.V.Q.
Q.S.T.

TOTAL

DART

Purchase Order

Date May 08, 2009	Page 1
Purchase Order Number PO00008766	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
06/15/09

Vendor Address:

Campi Steel
935 Boul. Du Havre
Valleyfield, QC J6S 5L1
Phone (800) 667-4248
Fax (450) 377-5696

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-CAM002	May 08, 2009	N30	yours	May 13, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 12.0000	M1010B0750X02500	ASTM A21 Steel .750 x2 Comments: MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40-21 OR 38W/44W/50W/60W/70W	13/05/2009	No	6.120000	f	73.44
✓ 40.0000	M1010B1500X01000	1010-1025 Steel Bar 1.50 Comments: AS ABOVE	13/05/2009	No	3.750000	f	150.00
✓ 12.0000	M1010B2500X01000	1010-1025 Steel Bar 2.50 Comments: AS ABOVE	13/05/2009	No	8.500000	f	102.00
✓ 40.0000	M1010B4000X00500	1010-1025 Steel Bar 4.00 Comments: AS ABOVE	13/05/2009	No	5.250000	f	210.00
✓ 12.0000	M1020TR2000W500	1020-1025 round tubing 2 Comments: MATERIAL: AISI 1020-1025 ROUND TUBING PER MIL-T-5066 OR ASTM A513-00, MT1020 SRA OR AMS 5075 OR AMS 5077 COLD DRAWN	13/05/2009	No	23.333330	f	280.00
✓ 32.0000	M1010S125	1010-1025 sheet .125 Comments: MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21 OR 38W/44W/50W/60W/70W MINIMUM YIELD TENSILE STRENGTH = 28 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 42 KSI COLD ROLLED	13/05/2009	No	4.050000	sf	129.60
12.0000	M4130NR1250	4130N ROUND BAR 1.25 Comments: MATERIAL: AISI 4130N ROUND BAR PER MIL-S-6758 OR AMS 6348/6370/6528	22/05/2009	No	23.850000	f	286.20
100.0000	M6061T6T03125W05	ALUM TUBE .3125 x .05 Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER	22/05/2009	No	3.550000	f	355.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Continued on next page...

38391



Chemical and Physical Test Report

MADE IN CANADA

N-061816

PRODUCED IN: CAMBRIDGE

SHIP TO	INVOICE TO	SHIP DATE 03/31/08
		CUST. ACCOUNT NO 60074655

SHAPE + SIZE			GRADE		SPECIFICATION																SALES ORDER		CUST P.O. NUMBER			
F5/8 X 2			44W		CSA-G40.21-44W-98																8030159-71		PA27989-71			
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Zr	Ca	Zn	C Eqv						
N801087	.17	.59	.009	.049	.19	.30	.08	.11	.030	.002	.001	.0002	.0090	.010	.002	.00100	.001	.00200	.00000	.32						

Mechanical Test: Yield 46567 PSI, 321.07 MPA Tensile: 70334 PSI, 484.94 MPA %El: 27.0/8in, 27.0/200MM Red R 20 : 1 Std Dev:0 PSI Idl Diam: .479

Customer Requirements CASTING: STRAND CAST

Mechanical Test: Yield 45932 PSI, 316.69 MPA Tensile: 70478 PSI, 485.93 MPA %El: 27.0/8in, 27.0/200MM Red R 20 : 1 Std Dev:0 PSI Idl Diam: .479

Customer Requirements CASTING: STRAND CAST

SHAPE + SIZE		GRADE		SPECIFICATION																	SALES ORDER		CUST P.O. NUMBER																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
F3/4 X 2 1/2		44W		CSA-G40.21-300W-98(44W); ASTM A36/A36M-05																	8022710-20		PA27953-20																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Zr	Ca	Zn	C Eqv																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				</

Mechanical Test: Yield 54765 PSI, 377.59 MPA Tensile: 76178 PSI, 525.23 MPA %El: 26.0/8in, 26.0/200MM Red R 13.3 : 1 Std Dev:0 Idl Diam: .677

Customer Requirements CASTING: STRAND CAST

Mechanical Test: Yield 54843 PSI, 378.13 MPA Tensile: 76083 PSI, 524.57 MPA %El: 21.0/8in, 21.0/200MM Red R 13.3 : 1 Std Dev:0 Idl Diam: .677

Customer Requirements CASTING: STRAND CAST

5/10/12

This material, including the billets, was produced and manufactured in Canada

Bhaskar Yalamanchili

Quality Director

Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED EXTRACTS FROM THE ORIGINAL CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

Eric Hamish

Mnr Metallurg. Svcs.

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller.

Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.

cust:

cust order:

Sor:

Item:

Heat:

Prep by:

CHEMICAL AND PHYSICAL TEST REPORT

MADE IN CANADA

GERDAU AMERISTEEL CAMBRIDGE INC.

Page 4 of 7

GERDAU AMERISTEEL

Shippers Number: N-003267

PRODUCING MILL IS KNOWN BY HEAT ID PREFIX: B=CARTERSVILLE BB, C=CHARLOTTE, G=CARTERSVILLE, J=JACKSONVILLE, K=KNOXVILLE, N=CAMBRIDGE, O=ORRVILLE BB, P=PERTH AMBOY, S=SAYREVILLE, V=JACKSON TN, W=WHITBY

SHIP TO:	INVOICE TO:	SHIP DATE 02/04/03	
		CUST. ACCOUNT NO.	

SHAPE AND SIZE		GRADE	SPECIFICATION														SALES ORDER				CUSTOMER P.O. NUMBER			
HEAT I.D. NO.	ACTUAL TAG HEAT NO.	C	MN	P	S	V	SI	CR	CU	NI	SN	AL	MO	N	NB	B	ZR	TI	CA	ZN	C EQU			
A 2 X 2 X 3/16		44W	CSA G40.21.300W/350W-98(44W/50W)														3602617				M10114917			
N2-3174	2101724	.19	1.02	.023	.034	.005	.20	.21	.25	.10	.008	.001	.039		.003	.0002	.001				.43			
YIELD PT LBS/SQ IN: 54067; TENSIL LBS/SQ IN: 82818; % ELONG 8 IN: 25.0; BEND: ; DEF: ; % LIGHT/HEAVY: METRIC EQUIVALENT: YIELD = 372.78 MPA; TENSILE = 571.01 MPA; %ELONG/200MM = 25.0 DEF. = MM MERCURY, RADIUM, OR ALPHA SOURCE RADIATING MATERIALS HAVE NOT BEEN USED IN THE MANUFACTURE OF THE MATERIALS BEING CERTIFIED.																								
A 2 X 2 X 3/16		44W	CSA G40.21.300W/350W-98(44W/50W)														3602617				M10114917			
N2-3174	2101724	.19	1.02	.023	.034	.005	.20	.21	.25	.10	.009	.001	.039		.003	.0002	.001				.43			
YIELD PT LBS/SQ IN: 53523; TENSIL LBS/SQ IN: 83162; % ELONG 8 IN: 25.0; BEND: ; DEF: ; % LIGHT/HEAVY: METRIC EQUIVALENT: YIELD = 369.03 MPA; TENSILE = 573.38 MPA; %ELONG/200MM = 25.0 DEF. = MM MERCURY, RADIUM, OR ALPHA SOURCE RADIATING MATERIALS HAVE NOT BEEN USED IN THE MANUFACTURE OF THE MATERIALS BEING CERTIFIED.																								
F 1 X 1 1/2		44W	CSA G40.21.300W-98(44W); ASTM A36M-01														3603183				M10114513			
N2-2883	2100722	.22	.70	.014	.034	.004	.25	.22	.49	.08	.010	.002	.035		.004	.0001	.003				.41			
YIELD PT LBS/SQ IN: 49390; TENSIL LBS/SQ IN: 75710; % ELONG 8 IN: 27.5; BEND: ; DEF: ; % LIGHT/HEAVY: METRIC EQUIVALENT: YIELD = 340.53 MPA; TENSILE = 522.00 MPA; %ELONG/200MM = 27.5 DEF. = MM MERCURY, RADIUM, OR ALPHA SOURCE RADIATING MATERIALS HAVE NOT BEEN USED IN THE MANUFACTURE OF THE MATERIALS BEING CERTIFIED.																								
F 1 X 1 1/2		44W	CSA G40.21.300W-98(44W); ASTM A36M-01														3603163				M10114513			
N2-2883	2100722	.22	.70	.014	.034	.004	.25	.22	.19	.08	.010	.002	.035		.004	.0001	.003				.41			
YIELD PT LBS/SQ IN: 49784; TENSIL LBS/SQ IN: 75955; % ELONG 8 IN: 23.5; BEND: ; DEF: ; % LIGHT/HEAVY: METRIC EQUIVALENT: YIELD = 343.25 MPA; TENSILE = 523.69 MPA; %ELONG/200MM = 23.5 DEF. = MM MERCURY, RADIUM, OR ALPHA SOURCE RADIATING MATERIALS HAVE NOT BEEN USED IN THE MANUFACTURE OF THE MATERIALS BEING CERTIFIED.																								

This material, including the billets, was produced and manufactured in Canada.

A. J. Turner
Quality Assurance Manager
Mill Group

THE ABOVE FIGURES ARE CERTIFIED EXTRACTS
FROM THE ORIGINAL CHEMICAL AND PHYSICAL
TEST REPORT AS CONTAINED IN THE PERMANENT
RECORDS OF THE COMPANY.

Prep by:	Heat:	Item:	Sor:	cust order:	cust:	Metallux Russell Inc.
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Chemical and Physical Test Report

MADE IN UNITED STATES

O-007982

THIS MATERIAL IS PRODUCED WELD AND MERCURY FREE.

OK CP 09.05.12

PRODUCED IN ORRVILLE BRIGHT BAR

SHIP TO	INVOICE TO	SHIP DATE 09/27/06
		CUST. ACCOUNT NO 60176252

SHAPE + SIZE	GRADE			SPECIFICATION													SALES ORDER	CUST P.O. NUMBER
F1 X 2 1/2 CD	1018			ASTM A10803, USN G10180, GERDAU, MELT IN USA													6077726-03	B55502
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	Sn	Ti	C Eqr			
W24513	.16	.70	.009	.025	.20	.30	.08	.10	.027	.002	.002	.0003	.014	.00056	.332			

Mechanical Test: Red R 11.59 TO 1

Customer Requirements STEEL TYPE: COARSE GRAIN PRACTIC CASTING: STRAND CAST

CUST ITEM NUMBER: RDY V732521

C.M.T.R.
GRADE <u>C1018</u>
CHECKED <u>09/28/06</u> INITIAL <u>GB</u>
ENTERED <u>09/28/06</u> INITIAL <u>GB</u>

THE ABOVE FIGURES ARE CERTIFIED EXTRACTS FROM THE ORIGINAL CHEMICAL AND PHYSICAL TEST RECORDS
AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

GARY E. LENHART
V.P. OPERATIONS
GERDAU AMERISTEEL BRIGHT BAR

Mgr. Metallurg. Svcs.

GERDAU AMERISTEEL BRIGHT BAR



Chemical and Physical Test Report

MADE IN CANADA

W-090754

SHIP TO

INVOICE TO

SHIP DATE

10/17/08

CUST. ACCOUNT NO

60074655

PRODUCED IN: WHITBY

SHAPE + SIZE															GRADE		SPECIFICATION															SALES ORDER			CUST P.O. NUMBER	
F1/2 X 4															44W		CSA-G40.21-04(44W) ASTM A36M-05a ASTM709-05b ASME-SA36-00a															8094832-02			CA28500-02	
HEAT I.D.		C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Zr	Ca	C Eqv																
B48682		.17	.77	.011	.039	.19	.34	.10	.10	.036	.000	.000	.0005	.0095	.011	.000	.00000	.000	.00000	.356																

Mechanical Test: Yield 49977 PSI, 344.58 MPA Tensile: 73273 PSI, 505.2 MPA %El: 28.8/8in, 28.8/200MM

Customer Requirements SOURCE: WHITBY BILLETS CASTING: STRAND CAST

Mechanical Test: Yield 50256 PSI, 346.5 MPA Tensile: 73540 PSI, 507.04 MPA %El: 28.8/8in, 28.8/200MM

Customer Requirements SOURCE: WHITBY BILLETS CASTING: STRAND CAST

PRODUCED IN: WHITBY

SHAPE + SIZE			GRADE		SPECIFICATION														SALES ORDER		CUST P.O. NUMBER	
F3/4 X 4			44W		CSA-G40.21-04(44W);ASTM A36M-05a ASTM709-05b ASME-SA36-00a														8094832-03		CA28500-03	
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Zr	Ca	C Eqv			
B48743	.14	.73	.011	.024	.21	.39	.09	.07	.021	.000	.008	.0005	.0208	.010	.000	.00000	.000	.00000	.31			

Mechanical Test: Yield 49578 PSI, 341.83 MPA Tensile: 72392 PSI, 499.13 MPA %El: 28.8/8in, 28.8/200MM

Customer Requirements SOURCE: WHITBY BILLETS CASTING: STRAND CAST

Mechanical Test: Yield 50254 PSI, 346.49 MPA Tensile: 72890 PSI, 502.56 MPA %El: 27.5/8in, 27.5/200MM

Customer Requirements SOURCE: WHITBY BILLETS CASTING: STRAND CAST

This material, including the billets, was produced and manufactured in Canada

Bhaskar Yalamanchili

Quality Director

Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED EXTRACTS FROM THE ORIGINAL CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

Mgr. Metallurg. Svcs.

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller. Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.

 REPORT OF CHEMICAL AND MECHANICAL TESTS

21-JUL-2008

To :

Customer PO Number : MCA1633-02
 Order Number : 892950 Line
 Manufactured To :
 Customers Part : N/A
 Your Vendor Code :
 Bill of Lading # : 914086
 PTC Part Code : 60006

This material conforms to:
 Length Grade
 20'-24' 1026-AK

TAG:
 MCA1633-02

TAG:

14-NCC 2 OD X 1 ID (1/2W)
 2x23'4"

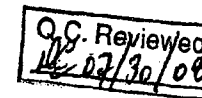
2.000/2.006"OD X .994/1.000"ID X(.500" REF WALL)
 C-1026 ASTM A513 T5
 SRA
 20/24' RLS
 CHEMICAL AND MECHANICAL CERTIFICATIONS REQUIRED

CHEMICAL ANALYSIS - PERCENT COMPOSITION												
Lot Number	Heat Number	Yr-Vdr	C	MN	P	S	SI	CU	NI	CR	MO	AL
B21007980	AMK8800157	08-191	0.24	0.72	0.013	0.005	0.010	0.02	0.02	0.030	0.010	0.041

MECHANICAL PROPERTIES										Flare	Flat	RMS	Burst	Crush
Lot Number	Heat Number	Yr-Vdr	Yield Str (PSI)	Tensile Str (PSI)	Percent Elong	Hardness (Rockwell B)								
B21007980	AMK8800157	08-191	72,480	91,000	18.7	91.3	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

8/9/08/12

Steel Melted in Ukraine
 Tubing manufactured in USA



Form # PT 1000 Revision 1.0 01-MAY-1998

Authorized Signature

Ronald L. Murray
 (Quality Assurance)

Date

7-21-08

We hereby certify that the chemical analysis and/or tests shown in this report are correct as contained in the records of this company

Knowingly and willingly falsifying or concealing a material fact on this form, or making false, fictitious or fraudulent entries or representations herein could constitute a felony punishable under federal statutes.

211601

COPY

FE 4-12



宝山钢铁股份有限公司
BAOSHAN IRON & STEEL CO., LTD.

产品质量证明书
INSPECTION CERTIFICATE

上海市宝山区同济路 1800 号 邮编 201900

1800 TONGJI ROAD, BAOSHAN DISTRICT

201900 SHANGHAI, P.R. CHINA

TEL (021)26648888

FAX (021)26648000

制造厂: 宝钢分公司

Manufacturer: BAOSTEEL BRANCH

订货单位 CUSTOMER		产品名称 PRODUCT	COLD ROLLED STEEL SHEET IN COIL		
收货单位 PURCHASER		代号 CUSTOMER'S NO.	900003	证书号 CERTIFICATE NO.	LG1031401001 03
标准 SPECIFICATION	ASTM A1008 CS TYPE B	客户订单编号 CUSTOMER ORDER NO.		交货日期 DATE OF DELIVERY	2006/10/09
		签发日期 DATE OF ISSUE	2006/10/09	合同号 CONTRACT NO.	1010314A01
		许可证号 LICENSE NO.			

序号 NO.	捆卷 / 捆包号 COIL/PACK NO.	件数 QTY	炉号 HEAT NO.	规格及重量 MATERIAL DESCRIPTION				化学成分 CHEMICAL COMPOSITION H (熔炼分析 HEAT ANALYSIS)												拉伸试验 TENSILE TEST (L=L2)				弯曲 BEND TEST	硬度 HARDNESS	杯突 CHARPY	其他 OTHER
				厚度 THICK	宽度 WIDTH	长度 LENGTH	张数 SHEETS	重量 MASS (kg)	C	Si	Mn	P	S	TAI							屈服 Y.S.	抗拉 T.S.	伸长 EL	值	值	值	值
1	124619202	1	130414					12365	5	1	23	11	7	41							184	316	46				
2	124614203	1	130414					12940	5	1	23	11	7	41							184	316	46				
3	124978607	1	130414					12355	5	1	23	11	7	41							179	302	47				
4	124978605	1	130414					12305	5	1	23	11	7	41							173	302	47				
5	124992902	1	130415	2.36	51			11530	5	1	23	11	13	43							184	313	46				
6	124992903	1	130415					13330	5	1	23	12	13	43							184	313	46				
7	125358642	1	986242					9645	4	2	20	6	6	36							187	311	45				
8	125358643	1	466242					11685	4	2	20	6	6	36							187	311	45				
合计 Total		8						96170	SIZE: 0.1150" MAX 148.5000" MAX																		

备注
REMARKS注释
NOTES

Y.S. = YIELD STRENGTH T.S. = TENSILE STRENGTH EL = ELONGATION G.L. = GAUGE LENGTH L1 = 5.650BT (FO) L2 = 300MM L3 = 80MM L4 = 200MM L5 = 11.350BT (FO)
 #01: HFB #02: HRF #03: HBDOT #04: HV #05: HRI5T #06: ERICHSEN

本产品已按上述要求进行制造和检验, 其结果符合要求, 特此证明。

WE HEREBY CERTIFY THAT MATERIAL DESCRIBED HEREIN HAS MANUFACTURED AND TESTED
WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE
MATERIAL SPECIFICATION.

会验者
SURVEYOR TO

制造管理部部长 郑贻裕
MANAGER OF MANUFACTURING DEPT.



Purchase Order

Date May 08, 2009	Page 2
Purchase Order Number PO00008766	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Campi Steel
935 Boul. Du Havre
Valleyfield, QC J6S 5L1
Phone (800) 667-4248
Fax (450) 377-5696

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-CAM002	May 08, 2009	N30	years	May 13, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
		WW-T-700/6 OR QC-A-225/8					
		MATERIAL CERTIFICATION REQ'D UPON DELIVERY					

Comments:**Tax Summary:**

GST 79.31
GSTME 0.00
GSTND 0.00

Less:

included tax

0.00

Subtotal

1,586.24

Total tax

79.31

Total purchase order in

CAD Dollars

1,665.55

Entered By: CLAVOIE

Approved By:

Chantal Lavoie

From: denis [denis@aciercampi.com]
Sent: May 8, 2009 10:41 AM
To: 'Chantal Lavoie'
Subject: RE: QUOTE

HELLO

De : Chantal Lavoie [mailto:clavoie@dartaero.com]
Envoyé : 8 mai 2009 09:22
À : 'denis'
Objet : QUOTE

Please advise price & delivery on material.
1010 bar 1.5" x 1" x 40 ft we offer 44w 3.75\$ FT ✓
1010 bar 4" x 0500" x 40 ft we offer 44w 5.25\$ FT ✓
1020 round tubing 2" x .500" x 12 ft 280.00\$/ PCS ✓
Thanks
Chantal

Antivirus avast!: message Entrant sain.

Base de donnees virale (VPS) : 090507-0, 2009-05-07
Analyse le : 2009-05-08 09:24:24
avast! - copyright (c) 1988-2009 ALWIL Software.

Chantal Lavoie

From: denis [denis@aciercampi.com]
Sent: May 7, 2009 3:16 PM
To: 'Chantal Lavoie'
Subject: RE: quote

HELLO ! !!!!!!!

De : Chantal Lavoie [mailto:clavoie@dartaero.com]
Envoyé : 7 mai 2009 10:26
À : 'denis'
Objet : quote

Please advise price & delivery on material.

1010 bar .750" x 2.5" x 12 ft 6.12\$ FT ✓

1010 bar 2.5" x 1" x 12 ft 8.50\$ FT ✓

1010 sheet .125 x 32 sf 4.05\$ S.F. ✓

~~17 4 bar 1.250" x 2" x 24 ft SORRY PAS DE STOCK~~

~~17 4 bar 1.5" x 2.250" x 24 ft SORRY PAS DE STOCK~~

4130N round bar 1.250" x 12ft 23.85\$ FT 10 DAY ✓

6061-t6 round tubing .3125" x .058 wall x 100ft 3.55\$ FT 10 DAY ✓

Thanks

Chantal

Antivirus avast!: message Entrant sain.

Base de donnees virale (VPS) : 090506-0, 2009-05-06

Analyse le : 2009-05-07 10:31:48

avast! - copyright (c) 1988-2009 ALWIL Software.

07/05/2009

Date : Friday, 08/05/2009 6:59:45 AM
User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	18200	VU-VIV001	1.00000000	0.0000	19/06/2009	0	N
	0.0	825 221	VC-HAS001	50.00000000	3.0793	19/06/2009	1	N
	0.0	93695K88	VU-MCM001	50.00000000	0.2318	19/06/2009	1	N
	0.0	AELS1032130	VU-MMA001	10.00000000	0.0000	19/06/2009	0	N
	0.0	AN417A	VU-AIR002	1000.00000000	0.0000	19/06/2009	0	N
	0.0	AN5261032R9	VU-BIL001	100.00000000	0.0000	19/06/2009	0	N
	0.0	CHM10601	VU-MMA001	50.00000000	0.0000	19/06/2009	0	N
	0.0	CP72530	VU-MCM001	20.00000000	0.0000	19/06/2009	0	N
	0.0	D25761	VC-ALP001	100.00000000	0.0000	19/06/2009	0	N
	0.0	D26005108	VC-BON001	240.00000000	0.0000	19/06/2009	0	N
	0.0	D26007125	VC-IND006	104.00000000	0.0000	19/06/2009	0	N
	0.0	D2986	VC-ACR001	23.60400000	3.3525	19/06/2009	1	N
	0.0	D31881	VC-DEL002	4.00000000	0.0000	19/06/2009	0	N
	0.0	D32552	VC-IND004	4.00000000	0.0000	19/06/2009	0	N
	0.0	D33091	VC-STU001	10.00000000	0.0000	19/06/2009	0	N
	0.0	D33093	VC-STU001	8.00000000	0.0000	19/06/2009	0	N
	0.0	D33301	VC-IND004	4.00000000	0.0000	19/06/2009	0	N
	0.0	D33302	VC-IND004	4.00000000	0.0000	19/06/2009	0	N
	0.0	D33303	VC-IND004	4.00000000	0.0000	19/06/2009	0	N
	0.0	D33305	VC-IND004	4.00000000	0.0000	19/06/2009	0	N
	0.0	D33307	VC-IND004	4.00000000	0.0000	19/06/2009	0	N
	0.0	D36191T1	VU-MCM001	4.00000000	0.0000	19/06/2009	0	N
	0.0	D3781041	VU-MMA001	1.00000000	0.0000	19/06/2009	0	N
	0.0	D38821130	VC-BON001	63.00000000	0.0000	19/06/2009	0	N
	0.0	D38821130P	VC-BON001	10.00000000	44.9800	19/06/2009	1	N
	0.0	M1010B0750X025	VC-CAM002	4.00000000	5.9000	19/06/2009	1	N
	0.0	M1010B1500X010	VC-CAM002	22.35850000	4.9000	19/06/2009	1	N
	0.0	M1010B2500X010	VC-CAM002	4.00000000	8.5000	19/06/2009	1	N
	0.0	M1010B4000X005	VC-CAM002	21.95260000	5.8400	19/06/2009	1	N
	0.0	M1010S125	VC-CAM002	6.38570000	4.0500	19/06/2009	1	N
	0.0	M1020TR2000W50	VC-CAM002	4.00000000	10.2500	19/06/2009	1	N
	0.0	M174B1250X0200	VC-COP001	24.00000000	35.0000	19/06/2009	1	N
	0.0	M174B1500X0225	VC-COP001	20.00000000	46.8200	19/06/2009	1	N
	0.0	M174PHH900B393	VC-MAG002	10.00000000	479.0000	19/06/2009	1	N

194*3900.00

Date : Friday, 08/05/2009 6:59:45 AM
 User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
		7X4750						
	0.0	M2024T3S063	VC-CAM002	96.00000000	144 14.1500	19/06/2009	1	N
	0.0	M303R0313	VC-COP001	4.00000000	20 0.0000	19/06/2009	0	N
	0.0	M303R0500	VC-COP001	20.00000000	40 3.2000	19/06/2009	1	N
	0.0	M4130NR1250	VC-CAM002	4.00000000	16.5500	19/06/2009	1	N
	0.0	M5052H32S020	VC-CAM002	32.00000000	0.0000	19/06/2009	0	N
	0.0	M6061T6R0875	VC-CAM002	6.00000000	0.0000	19/06/2009	0	N
	0.0	M6061T6R1125	VC-CAM002	6.00000000	0.0000	19/06/2009	0	N
	0.0	M6061T6T03125W	VC-COP001 ✓	40.00000000	1.7500	19/06/2009	1	N
		058						
	0.0	M6061T6T0500W0	VC-COP001	200.00000000	0.0000	19/06/2009	0	N
		58						
	0.0	MLEXS125	VC-GEP001	64.00000000	2.8500	19/06/2009	1	N
	0.0	MS21042L4	VC-AVI001	6000.00000000	6000 0.2000	19/06/2009	1	N
	0.0	MS210433	VC-AVI001	15.00000000	100 1.5800	19/06/2009	1	N
	0.0	MS24694S100	VC-AVI001	35.00000000	100 0.0000	19/06/2009	0	N
	0.0	NAS43DD4 46	VC-AVI001	3.00000000	0.0000	19/06/2009	0	N